

Date: Thursday, 8/23/2007 11:51:20 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 34226		
Estimate Number	: 12994		
P.O. Number	: N/A	Part Number	: D412702107A
This Issue	: 8/23/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: ICA D412-702 P79 R3
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: E
		Material	: N/A
Written By	:	Due Date	: 9/3/2007
Checked & Approved By	:	Qty:	4 Um: Each
Comment	: est rev A 07.08.22 new issue EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
type labels per PPP D412-702-107A CHG001

2.0 D35733 ADAPTER

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
ADAPTER
batch: B33969

mf 07-08-28

3.0 D3579042 SHOULDER HARNESS RH

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
SHOULDER HARNESS RH
batch: B32111

mf 07-08-28

4.0 K62 CLIP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
CLIP
batch: m104406 x 1 max

N/A m105457

mf 07-08-28

5.0 MS24693S272 Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Screw
batch: m104746

mf 07-08-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/09/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 8/23/2007 11:51:20 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 34226

Part Number: D412702107A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: m19600

mf

07-08-28

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

batch: m104936

mf

07-08-28

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mf 07-08-28 (4)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 2/09/04 (x4)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-107A CHG001

Location: _____

PPP Rev: _____

En 2/09/04 (4)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

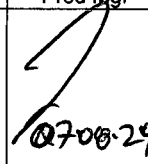
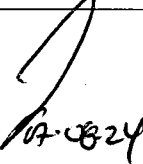
En 2/09/04 (4)

Job Completion



in 07-09-04

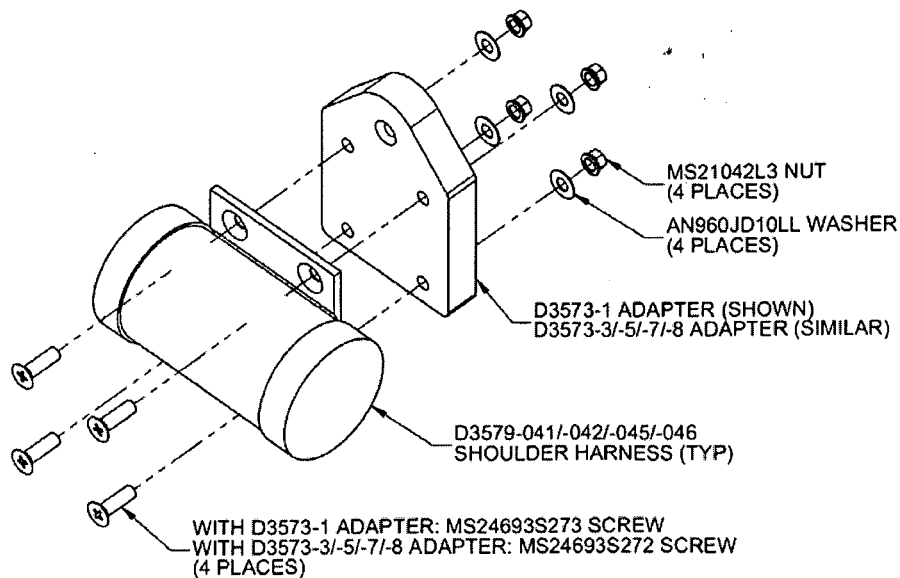
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-08-24	8.0	- Pick 1x D3569-2 label B <u>32085</u> - 3M marine adhesive 5200 M <u>104524</u> AIR - Bond label to buckle as per Dwg D3579, and Q31015	ME	07-08-31	4	 07-08-24	 07-08-24

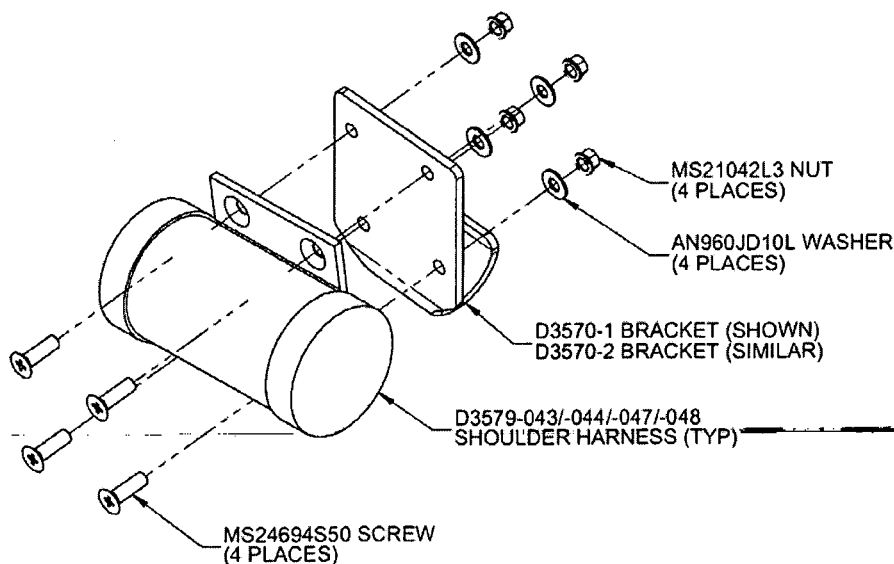
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34226

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